

# HIGHPROFILE AVENIR PRODUCT GUIDE: METRIC









#### TWO GUIDELINES

Orders that are released to TWO are processed in the most timely manner possible. As such, any changes made to an order once it is released to TWO cannot be guaranteed to be applied if the order is already in production. Initial costs, cancellations or any change costs will be the responsibility of the dealer to cover.

All drawings, notes and emails with questions must be answered before an order is entered in to the production line. Delays in the timely processing of these by customers will lead to longer lead times.

All factory/freight repairs are to have photographic/video proof. If neither are available at the time of placing the repair, it will be processed as a dealer responsibility. TWO will credit back the cost of the repair once proof of factory/freight responsibility is given.

For special request/non-standard/limited availability items please check first with Head Office for availability. Any surcharges for these items will be the responsibility of the dealer to cover, even if it is not listed on the price list.

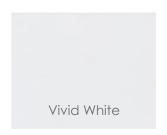
PDF Estimates generated from the system may not reflect final pricing. If all items are not selected in the order form, or details are added to the notes section that may alter the price.

All dealers are responsible for having the most current price lists and product manuals. If unsure please contact your sales representative to confirm.

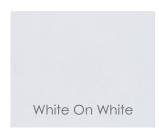
#### **COLOUR OPTIONS**

## **CUSTOM COLOUR FINISH**

There are 6 standard powder coat matt finishes.

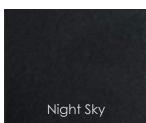












Choose from one of the many colours offered by Duralloy Dulux. Please be sure to select from the below pictured specifier for accurate colour matching "to deck".



Please Note: Custom colour finishes are applied as a powder coat.

Powder coat finishes will be applied with a standard satin finish at 40% sheen. For custom sheen finishes e.g. matt or gloss, surcharges will apply. Metallic finishes not available.

## BLADE

# STILE

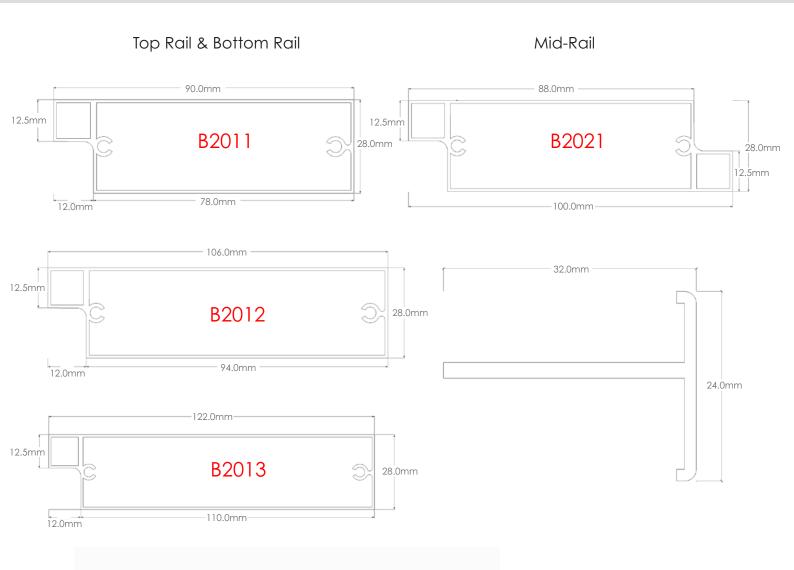
Available in 89mm blade
Please note blade end caps only come in black or white.



This product range offers a 52mm flat stile.



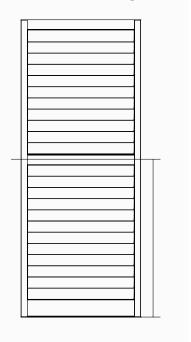
# BOTTOM, MID & TOP RAILS



#### HOW TO MEASURE MID-RAIL HEIGHT

When measuring the mid-rail height it is important to measure to the center point of where you would like the mid-rail to be placed. As the mid-rail is the same size as an individual blade, it will be placed approximately +/- 40mm for the specified height.

Please note a critical mid-rail is not available.



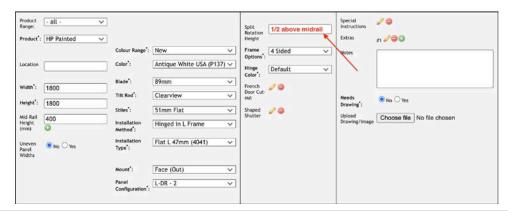
#### SPLIT ROTATION

Split Rotation is when the tilt rod is divided so that the blades can be operated in different sections. The split rotation is measured from the bottom of the opening to the requested split point. The blades are tensioned by tightening the screws where the tilt rod connects to the blades.

If no height is specified, the factory will automatically split the tilt rod when the height exceeds a certain limit. This ensures the structural integrity of the blades and proper blade closure. Check the warranty sheet for more details.

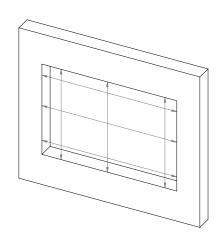
To request a split rotation when ordering, enter one of the following options in the Split Rotation Height field:

- 1/2 above midrail (if the item has a midrail)
- 1/2 below midrail (if the item has a midrail)
- 3 equal sections
- 1/2 above and below midrail (if the item has a midrail)
- Or enter the specific measurement you need.



#### HOW TO MEASURE

# REVEAL (IN) MOUNT



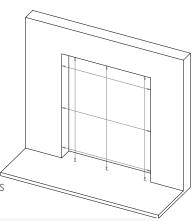
#### Width Points of Measure:

Top, Center and Bottom

#### **Height Points of Measure:**

Left, Center and Right

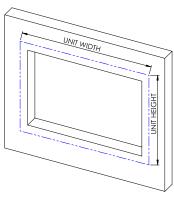
For Reveal openings, enter the smallest width and height of the measurements taken. All standard & deductions will be taken for the units to fit inside the opening.



#### **MEASURING TIP:**

Always measure your opening from left to right.

# FACE (OUT) MOUNT



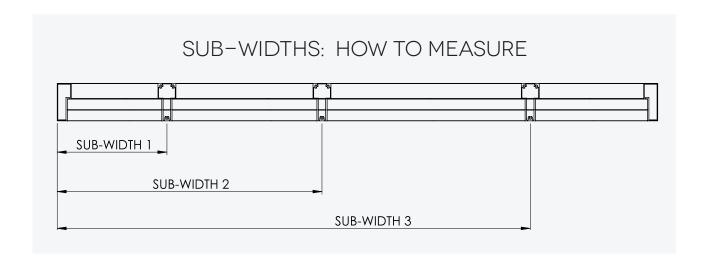
#### Width Points of Measure:

From the left to the right of the opening

#### **Height Points of Measure:**

From the top to the bottom of the opening

For Face Mount openings enter the width and height of the opening. No deductions will be taken. The measurements given will be from edge to edge including the frame.



INSTALLATION METHOD: HINGED NO FRAME

# BEFORE YOU ORDER:

## WARRANTY LIMITS

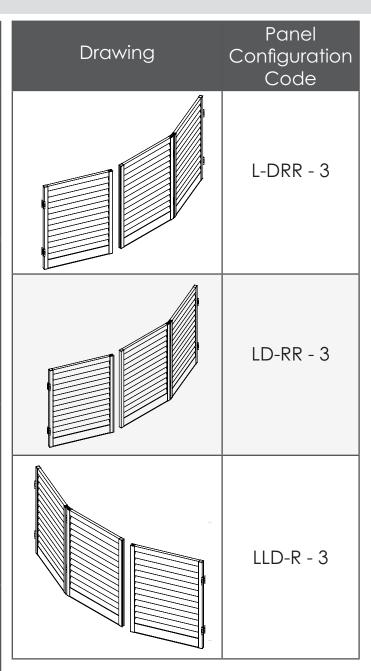
Installation	stallation Width			Height			Panel Breaks	
Method	Min	Max	Max Non Warranty	Min	Max	Max Non Warranty	Mid-Rail(s) Required	Approximate Split Rotation by Blade Size
								89
Hinged No Frame	200	1100	1200	400	3000	N/A	1500	1200
Double Hinged	200	500	600	400	2500	N/A	1500	1200

# **DEDUCTIONS**

Panel and Reveal	Between Meeting Panels	Between Meeting Panels with D Mould	Hinge Deductions	Overall Panel Deduction for Non-Mortise Hinged
2.5	2.5	5	2.5	5

# PANEL CONFIGURATIONS

Drawing	Panel Configuration Code
	L - 1
	R - 1
	L-DR - 2
	LD-R - 2
	LL-DR - 3



Available Mounts - Reveal (In)

L = Left Hinged Panel R = Right Hinged Panel D = D-Mould

## INSTALLATION METHOD: HINGED IN L OR Z FRAME

# BEFORE YOU ORDER:

## WARRANTY LIMITS

Installation	Width		Height			Panel Breaks		
Method	Min	Max	Max Non Warranty	Min	Max	Max Non Warranty	Mid-Rail(s) Required	Approximate Split Rotation by Blade Size
								89
Hinged IN Frame	200	1100	1200	400	3000	N/A	1500	1200
Double Hinged	200	500	600	400	2500	N/A	1500	1200

# MINIMUM REVEAL DEPTH\*

\*Be sure to always measure from the most protruding object in the reveal.

Installation Method	Clearance 89mm Blade
L Frame	67
Z Frame	67

# **DEDUCTIONS**

Panel and Reveal	Between Meeting Panels	Between Meeting Panels with D Mould		Between Frame and Reveal	Hinge Deductions	Overall Panel Deduction
2.5	2.5	5	2.5	2	2.5	5

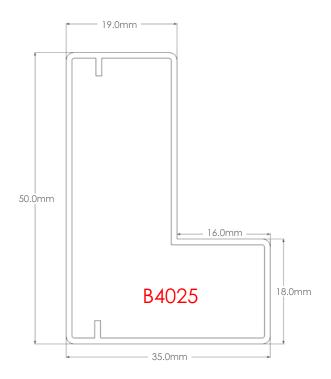
# HINGE COLOURS

Hinge Colour	Code
White	HB100
lvory	HB103
Stainless Steel	HB201
Black	HB207

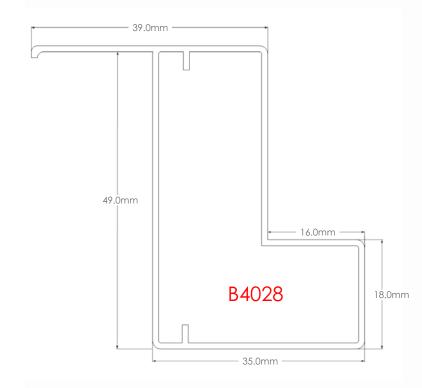
# FLAT L 50MM FRAME

# FLUSH MOUNT Z FRAME

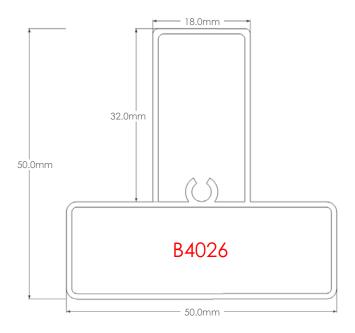
#### Available Mounts - Reveal (In) and Face (Out)



#### Available Mount - Reveal (In)



# T POST



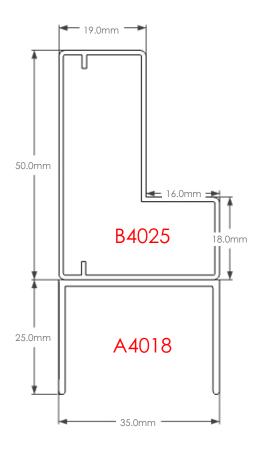
# PANEL CONFIGURATIONS

Drawing	Panel Configuration Code
	L - 1
	R - 1
	LTR - 2
	LR - 2
	L-DR - 2

Drawing	Panel Configuration Code
	LD-R - 2
	LL-DR - 3
	LD-RR - 3
	LLD-R - 3

L = Left Hinged Panel R = Right Hinged Panel T = T-PostD = D Mould

# FRAME BUILDOUT FOR L FRAME ONLY, ON OUTSIDE MOUNT



To allow for full rotation of blades on a outside mount L frame the following channel sizes can be added to the back of the frame.

89mm Blade = 25mm Channel

# INSTALLATION METHOD: FIXED IN CHANNEL

# BEFORE YOU ORDER:

## WARRANTY LIMITS

Installation		Width Heigh		eight	F	Panel Breaks		
Method	Min	Max	Max Non Warranty	Min	Max	Max Non Warranty	Mid-Rail(s) Required	Approximate Split Rotation by Blade Size
								89
Fixed	200	1100	1200	400	3000	N/A	1500	1200

# MINIMUM REVEAL DEPTH\*

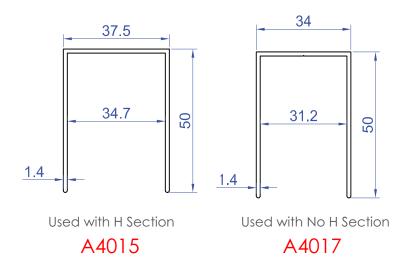
\*Be sure to always measure from the most protruding object in the reveal.

Installation Method	Clearance 89mm Blade
Fixed	67

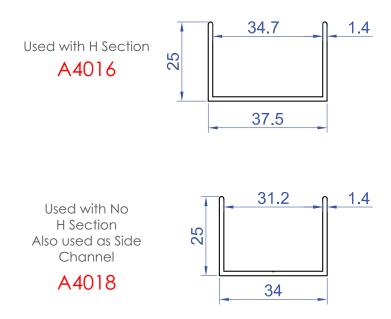
# **DEDUCTIONS**

Fixed Panel and	Between	Overall Panel
Reveal	Meeting Panels	Deduction
2.5	2.5	5

## TOP CHANNEL



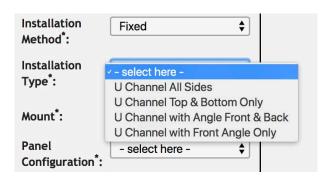
# **BOTTOM CHANNEL**

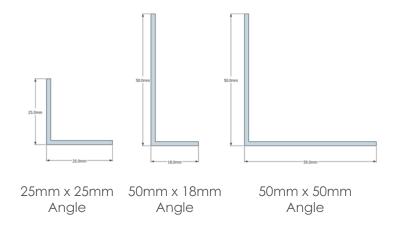


## **LANGLE**

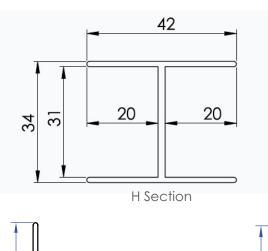
25x25 angle is supplied when 'U Channel with Angle Front Only' is selected at ordering.

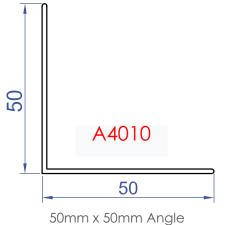
25x10 angle is supplied when 'U Channel with Angle Front & Back' is selected at ordering.

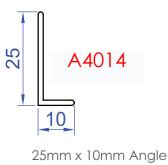


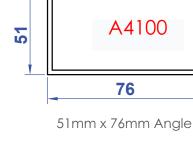


## H SECTION & ANGLES









# PANEL CONFIGURATIONS

Drawing	Panel Configuration Code
	F - 1
	FHF - 2
	FHFHF - 3
	FHFHFHF - 4

Other Available Configurations: FHFHFHFHF - 5 FHFHFHFHF - 6

Available Mounts - Reveal (In).

F = Fixed Panel H = H Section

## INSTALLATION METHOD: SLIDING

# BEFORE YOU ORDER:

## WARRANTY LIMITS

Installation	Width		Vidth Height		Panel Breaks			
Method	Min	Max	Max Non Warranty	Min	Max	Max Non Warranty	Mid-Rail(s) Required	Approximate Split Rotation by Blade Size
				89				
Sliding	200	1100	1200	400	3000	N/A	1500	1200

# MINIMUM REVEAL DEPTH\*

\*Be sure to always measure from the most protruding object in the reveal.

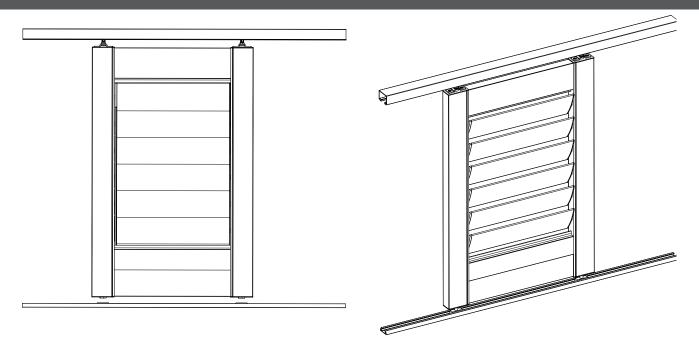
Installation Method	Clearance 89mm Blade
2 Tracks Sliding, Blades Closed	108
2 Tracks Sliding, Blades Open	170

# **DEDUCTIONS**

Top Track	Surface Mount Track	Bottom Track Recessed
52	20	10

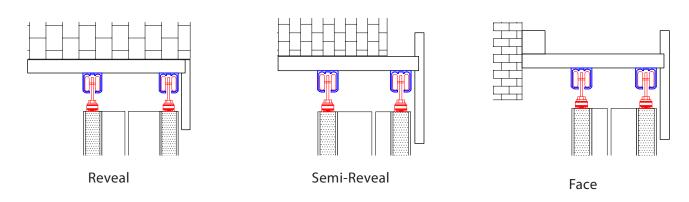
#### INSTALLATION METHOD: SLIDING

## HOW TO MEASURE & ORDER



Choose the number of tracks you require: 1 Track, 2 Track(s)

Choose Reveal, Semi-Reveal or Face Mount.



Reveal Mount: Pelmet is fixed into the opening and the headboard is screwed up into the opening. The fascia will sit flush with the front of the opening and will not have returns.

Semi-Reveal Mount: Pelmet is fixed half in the opening and half out of the opening and the headboard is screwed up into the opening. A face mount and returns are supplied. The reveals will stop short of the width of the pelmet and hit the face of the opening.

Face Mount: Pelmet is fixed on to the outside of the opening, normally above the architrave. The headboard is attached using a 30x30 cleat. Fascia and full length returns are supplied.

## TOP TRACK

# **HEADBOARD OPTIONS**

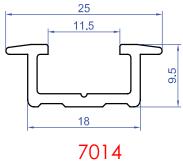




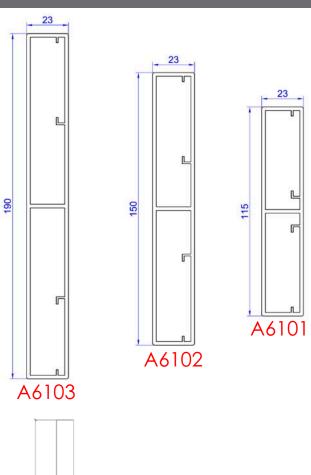
# **BOTTOM TRACK**

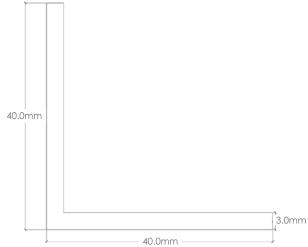


Bottom Track A



Recessed Bottom Track





40x40 Angle supplied for fixing headboard.



Headboard brackets available in extras. Sizes 75mm, 100mm, 135mm, 180mm available.

# PANEL CONFIGURATIONS

Drawing	Panel Configuration Code
	1 Track S - 1
	1 Track SS - 2
	2 Tracks BF - 2
	2 Tracks FB - 2
	2 Tracks BFB - 3

Drawing	Panel Configuration Code
	2 Tracks BFFB - 4
	2 Tracks FBBF - 4
	3 Tracks BMF - 3
	3 Tracks FMB - 3
Other Available Configuration	S: S = Single Sliding Par

BFBFBF - 6 (2 Tracks) BMFFMB - 6 (3 Tracks)

FMBBMF - 6 (3 Tracks)

S = Single Sliding Panel B = Back Sliding Panel

F = Front Sliding Panel
M = Middle Sliding Panel

## INSTALLATION METHOD: MULTI-FOLD

# BEFORE YOU ORDER:

## WARRANTY LIMITS

Installation	Width		Height		Panel Breaks			
Method	Min	Max	Max Non Warranty	Min	Max	Max Non Warranty	Mid-Rail(s) Required	Approximate Split Rotation by Blade Size
					89			
Multi-Fold	200	500	600	400	3000	N/A	1500	1200

# MINIMUM REVEAL DEPTH\*

\*Be sure to always measure from the most protruding object in the reveal.

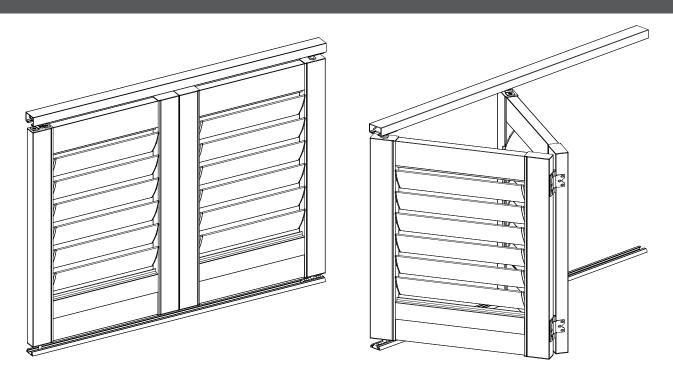
Installation Method	Clearance 89mm Blade
Multi-Fold	67

# **DEDUCTIONS**

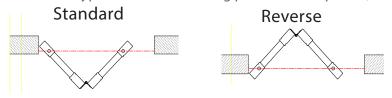
ı	Top Track	Bottom Track	Bottom Track Recessed	Bottom Multi-Fold Pivot Height	Bottom Multi-Fold Pivot Width
	52	20	28	20	5

## INSTALLATION METHOD: MULTI-FOLD

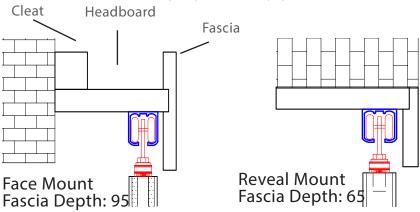
# HOW TO MEASURE & ORDER



Installation Type: Choose the folding pattern of the panels, either Standard Fold or Reverse Fold.



Mount: Select either Face (Out) or Reveal (In)



Warranty Note: The maximum number of panels folding in one direction is four. Panel configurations are to be an even numbers and move in pairs. This ensures that each panel is able to be secured in the opening.

# TOP TRACK

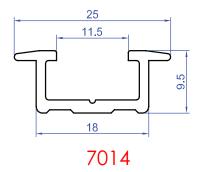
# **HEADBOARD OPTIONS**



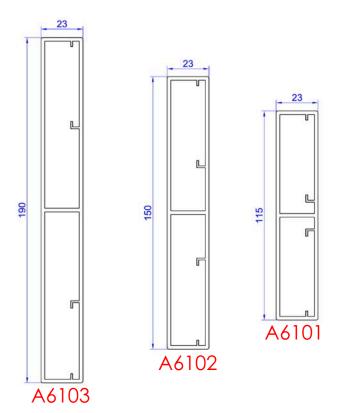
## **BOTTOM TRACK**

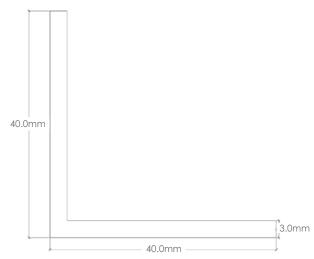


Bottom Track A



Recessed Bottom Track





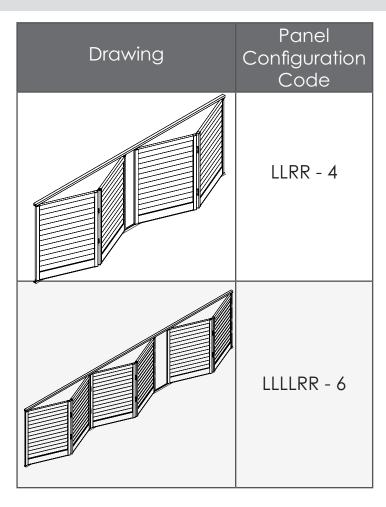
40x40 Angle supplied for fixing headboard.



Headboard brackets available in extras. Sizes 75mm, 100mm, 135mm, 180mm available.

# PANEL CONFIGURATIONS - STANDARD FOLD

Drawing	Panel Configuration Code
	LL - 2
	RR- 2
	LLLL - 4
	RRRR - 4



#### **Important Note:**

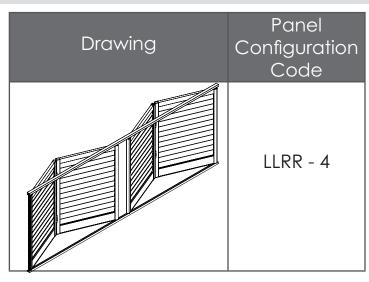
The maximum number of panels folding in one direction is four.

Panel configurations are to be an even numbers and move in pairs. This ensures that each panel is able to be secured in the opening.

> L = Left Multi-Fold Panel R = R Multi-Fold Panel

## PANEL CONFIGURATIONS - REVERSE FOLD

Drawing	Panel Configuration Code
	LL - 2
	RR - 2
	LLLL - 4
	RRRR - 4



#### **Important Note:**

The maximum number of panels folding in one direction is four.

Panel configurations are to be an even numbers and move in pairs. This ensures that each panel is able to be secured in the opening.

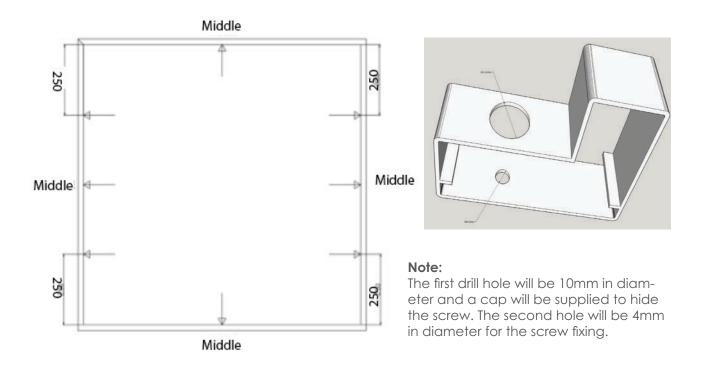
> Other Available Configurations: LLLLRR - 6 LLRRRR - 6

> > L = Left Multi-Fold Panel R = R Multi-Fold Panel

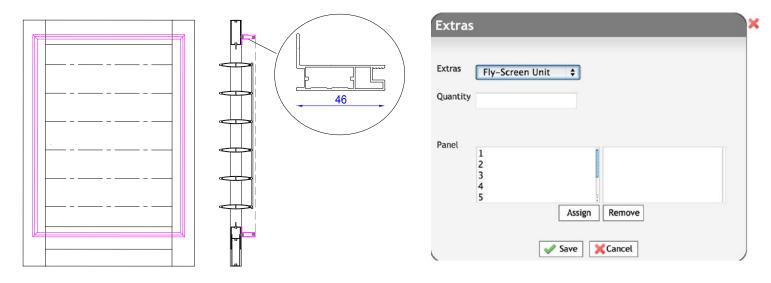
#### PRE-DRILLING OF FRAMES

If requested in Special Instructions, the factory will pre-drill countersunk holes as per the following guideline:

- A) On the left and right frame 250mm from the corner a hole will be drilled.
- B) If the left and right frame length is greater than 2500mm, an additional hole will be drilled at the mid point on each side.
- C) If the top and bottom frame length is greater than 1000mm a hole will be drilled at the mid point also.



## FLY SCREEN UNIT - FIBERGLASS



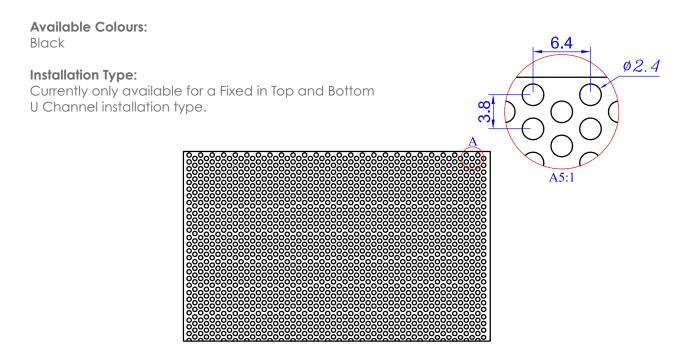
#### **Available Installation Methods:**

Hinged in Frame, Fixed.

#### **Available Colours:**

Black

# FLY SCREEN UNIT - ALUMINIUM MESH A9003



#### DOUBLE SHOOT BOLT A9003



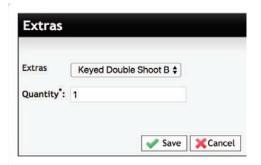
#### **Available Installation Methods:**

Hinged no Frame and Hinged in Frame

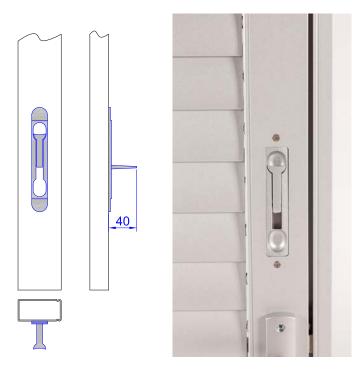
#### **Important Note:**

Available with a key lock only. Note: All openings will be keyed alike as standard for each order.

Double Shoot Bolt default position is centre unless specified in notes.



## FLUSH BOLT



#### **Available Installation Methods:**

Hinged in Frame Hinged No Frame Multi-Fold (bottom only)

#### **Important Note:**

Flush bolts can not be fitted to the section of the panels where the hardware is attached to the tracking system.



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#### UNIVERSAL PULL STICK

Open shutter blades with ease in out of reach installations for light adjustment. Available in White.

#### HOW TO ORDER:

Select from the Extras drop-down menu.



#### **BLADE STAY**

Available Colours: Black, White

#### Important Note:

A Blade Stay is required every 1300mm or where a split rotation is required. Max panel height is 1800mm and will require 2 x Blade Stays.

If a panel has a mid-rail, a Blade Stay will be required both above and below the mid-rail to operate each section independently.

Positioning: If uneven number of blades, it will default to one blade below centre of section of blades.





#### CUPBOARD CATCH

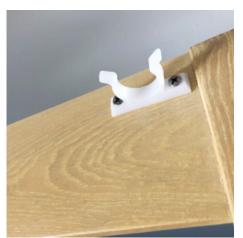
Designed to hold firmly and prevent doors swinging open during windy conditions. The catch is made from plastic and installed with a stainless steel screw (rust proof). No surcharge applicable.

#### HOW TO ORDER:

When placing your order, please select *Cupboard Catch* from the *Extras drop-down*. This option will be supplied loose in order to prevent damage in transit.







# COLOUR MATCH STICKERS

Colour match stickers are available for custom colour jobs. Surcharge applies.



# SHELF BRACKET

Available in Mill (colour).

#### HOW TO ORDER:

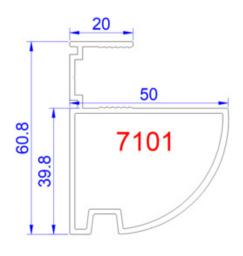
Order under Extras with your specified width requirements.

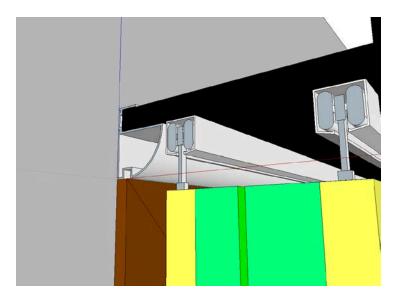
#### IMPORTANT NOTE

The opening has to increase by 40mm in height.

Measurement is to the bottom of the headboard as a standard face fit opening.

It is up to the dealer to provide the measurement to the underside of the headboard increasing the height of the opening by a minimum of 40mm.





#### SPECIAL INSTRUCTIONS

10mm Door Clearance - The factory will take an additional 10mm deduction off the height of the opening to allow for clearance in doors.

B-Folding Panels - Multiple panels are hinged together off the one side of the opening with no top or bottom track. For hinged in Frame and Hinged No Frame installation methods only.

Hinges Loose - Hinges for the line item will be supplied loose in the components box and not attached to the panels.

Internal Installation Required - Shutters will be installed inside a home or commercial building, not in an external application.

Magnets Loose - Magnets will be supplied loose in the components box and not attached to the panels.

Tier on Tier - Shutters in a Hinged in Frame installation method will be installed as two stacks, one on top of the other. Shutters in each section are able to operate independently of each other. A horizontal t-post may be required for openings over a specific, please confirm with the factory.

Pre-Drill Frames - Upon request factory will countersink holes in the frame. The first drill hole will be 10mm in diameter and a cap will be supplied to hide the screws. The second hole will be 4mm in diameter for the screw fixing.